

Multi-Material - 7+XD



AlTiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 7+X Dia., 30° Helix (AISI .2244-.3307)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
5.70MM	.2244	51	41	100	6.0	RDH2099
5.80MM	.2283	51	41	100	6.0	RDH2101
5.90MM	.2323	51	41	100	6.0	RDH2103
15/64	.2344	2.000	1.600	3.940	15/64	RDH2105
6.00MM	.2362	51	41	100	6.0	RDH2107
6.10MM	.2402	60	48	109	8.0	RDH2109
C	.2420	2.250	1.800	4.310	1/4	RDH2111
6.20MM	.2441	60	48	109	8.0	RDH2113
D	.2460	2.250	1.800	4.310	1/4	RDH2115
6.30MM	.2480	60	48	109	8.0	RDH2117
1/4	.2500	2.250	1.800	4.310	1/4	RDH2119
6.40MM	.2520	60	48	109	8.0	RDH2121
6.50MM	.2559	60	48	109	8.0	RDH2123
F	.2570	2.375	1.900	4.310	5/16	RDH2125
6.60MM	.2598	60	48	109	8.0	RDH2127
G	.2610	2.375	1.900	4.310	5/16	RDH2129
6.70MM	.2638	60	48	109	8.0	RDH2131
17/64	.2656	2.375	1.900	4.310	5/16	RDH2133
6.80MM	.2677	60	48	109	8.0	RDH2135
6.90MM	.2717	60	48	109	8.0	RDH2137
7.00MM	.2756	60	48	109	8.0	RDH2139
7.10MM	.2795	70	56	118	8.0	RDH2141
9/32	.2812	2.750	2.200	4.625	5/16	RDH2143
7.20MM	.2835	70	56	118	8.0	RDH2145
7.30MM	.2874	70	56	118	8.0	RDH2147
7.40MM	.2913	70	56	118	8.0	RDH2149
7.50MM	.2953	70	56	118	8.0	RDH2151
19/64	.2969	2.750	2.200	4.625	5/16	RDH2153
7.60MM	.2992	70	56	118	8.0	RDH2155
7.70MM	.3031	70	56	118	8.0	RDH2157
7.80MM	.3071	70	56	118	8.0	RDH2159
7.90MM	.3110	70	56	118	8.0	RDH2161
5/16	.3125	2.750	2.200	4.625	5/16	RDH2163
8.00MM	.3150	70	56	118	8.0	RDH2165
8.10MM	.3189	80	64	127	10.0	RDH2167
8.20MM	.3228	80	64	127	10.0	RDH2169
8.30MM	.3268	80	64	127	10.0	RDH2171
21/64	.3281	3.150	2.520	5.000	25/64	RDH2173
8.40MM	.3307	80	64	127	10.0	RDH2175



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For detailed tolerance information, see page 327.